

## Installation Instructions for Undermount **Epoxy Resin Sinks**

Epoxy resin tub sinks are designed to be mounted from under the counter top work surface, and require a mechanical means of support. We recommend the following procedures be followed when installing sinks:

- 1. Locate all sink cabinets and install the manufacturer's sink support assembly. In those cases where the cabinet manufacturer has not supplied a sink support, an assembly may be purchased from Prime Industries, Inc.
- 2. Once the sink support assemblies have been installed, place the required sink in the support assembly. The correct sink size and location should be noted on the shop drawings.
- 3. Raise the sink to a level 1/4"-1/2" below the top of the support assembly.
- 4. Repeat steps 1-3 at all sink locations.
- 5. Install the counter top material per manufacturer's recommended procedures.
- 6. Once the counter tops have been set, apply a bead of sealant around the top edge of the sink; we recommend using silicon caulk. Epoxy counter top joint compound may be used is caulk is not available.
- 7. After the caulk has been applied, raise the sink until the top of the sink is flush with the bottom surface of the counter.
- 8. Immediately remove any excess material from the inside surface of the sink.
- 9. Install the sink outlet and connect waste lines.